

oxygen gas as a reactive gas, at a heat treatment temperature of, for example, not less than 700° C. and not more than 1000° C.

As a result of the thermal etching, trench TR is formed as shown in FIG. 11. During the formation of trench TR, epitaxial substrate 100 is etched in a side etching manner from the opening of mask 247 as indicated by an arrow SE. Further, during this thermal etching, a special plane is spontaneously formed on side wall surface SW of trench TR, in particular, on its portion formed of p type body layer 122.

It should be noted that the reactive gas may contain a carrier gas in addition to the chlorine gas and the oxygen gas. An exemplary, usable carrier gas is nitrogen (N₂) gas, argon gas, helium gas, or the like. When the heat treatment temperature is set at not less than 700° C. and not more than 1000° C. as described above, a rate of etching SiC is, for example, approximately 70 μm/hour. Moreover, in this case, mask 247, which is made of silicon oxide and therefore has a very large selection ratio relative to SiC, is not substantially etched during the etching of SiC.

As shown in FIG. 12, a silicon film 90 is formed on epitaxial substrate 100 having mask 247 provided thereon. In other words, silicon film 90 is formed while using mask 247. Silicon film 90 covers bottom surface BT of trench TR. In the present embodiment, silicon film 90 also covers p type body layer 122 on side wall surface SW.

Silicon film 90 has a first thickness UB on bottom surface BT. Silicon film 90 has a second thickness UA on side wall surface SW formed of p type body layer 122. Side wall surface SW formed of p type body layer 122 is not directly covered with mask 247, but is located in the shadow of mask 247 during the formation of silicon film 90. Therefore, second thickness UA is smaller than first thickness UB. Conversely, first thickness UB is larger than second thickness UA. The silicon film is preferably made substantially only of silicon, but may be made of silicon containing an impurity.

Next, mask 247 is removed with an appropriate method such as etching (FIG. 13). In doing so, the portion of silicon film 90 on mask 247 is also removed.

Next, a portion of silicon film 90 is removed such that silicon film 90 remains on bottom surface BT of trench TR and p type body layer 122 is exposed at side wall surface SW of trench TR. Specifically, the following steps are performed.

First, silicon film 90 (FIG. 13) is thermally oxidized such that the oxidation progresses to a thickness smaller than first thickness UB (FIG. 12) and larger than second thickness UA (FIG. 12). This thermal oxidation is preferably performed at a temperature at which silicon is thermally oxidized and silicon carbide is not substantially thermally oxidized. Consequently, on side wall surface SW, silicon film 90 having second thickness UA is oxidized as shown in FIG. 14. On bottom surface BT, a portion corresponding to second thickness UA of silicon film 90 having first thickness UB (FIG. 13) is oxidized to become a silicon oxide film 90A, and the remaining portion remains as a silicon film 90B. The entire portion of silicon film 90 that was located on side wall surface SW formed of p type body layer 122 becomes silicon oxide film 90A. The portion of silicon film 90 that was located on bottom surface BT partially becomes silicon oxide film 90A on the surface side, and silicon film 90B remains between silicon oxide film 90A and bottom surface BT. This thermal oxidation is performed, for example, at not less than 800° C. and not more than 950° C. Next, silicon

oxide film 90A is removed by etching (FIG. 15). This removal can be performed, for example, by wet etching using hydrofluoric acid.

In the manner described above, a portion of silicon film 90 (FIG. 13) is removed such that silicon film 90 (i.e., silicon film 90B) remains on bottom surface BT of trench TR and p type body layer 122 is exposed at side wall surface SW of trench TR.

Next, oxidation is performed in trench TR, thereby forming gate oxide film 201 (FIG. 1) on the inner surface of trench TR. Specifically, the following steps are performed.

First, silicon film 90B (FIG. 15) is thermally oxidized. Thus, second portion 201B that forms a portion of gate oxide film 201 (FIG. 1) is formed (FIG. 16). Silicon film 90B is thermally oxidized, for example, at not less than 800° C. and not more than 950° C. Next, as shown in FIG. 17, epitaxial substrate 100 made of silicon carbide is thermally oxidized, thereby forming first portion 201A of gate oxide film 201. Epitaxial substrate 100 is thermally oxidized preferably at a temperature higher than the temperature at which silicon film 90B is thermally oxidized, for example, is thermally oxidized at not less than 1300° C.

Gate oxide film 201 is formed in the manner described above.

As shown in FIG. 18, gate electrode 202 is formed on gate oxide film 201. In the present embodiment, gate electrode 202 is formed in direct contact with first portion 201A on p type body layer 122. A method for forming gate electrode 202 can be performed, for example, by forming a film of conductor or doped polysilicon and performing CMP (Chemical Mechanical Polishing).

As shown in FIG. 19, interlayer insulating film 203 is formed on gate electrode 202 and gate oxide film 201 so as to cover the exposed surface of gate electrode 202.

Referring to FIG. 20, etching is performed to form openings in interlayer insulating film 203 and gate oxide film 201. Through the opening, each of n region 123 and contact region 124 is exposed on the upper surface of the mesa structure. Next, on the upper surface of the mesa structure, source electrode 221 is formed in contact with each of n region 123 and contact region 124.

Referring to FIG. 1 again, source interconnection 222, drain electrode 211, and protecting electrode 212 are formed. In this way, MOSFET 500 is obtained.

According to MOSFET 500 (FIG. 1) of the present embodiment, gate oxide film 201 includes first portion 201A formed by the oxidation of epitaxial substrate 100, as well as second portion 201B formed by the oxidation of silicon film 90 on bottom surface BT of trench TR. Thus, the thickness of gate oxide film 201 on bottom surface BT of trench TR can be increased for the thickness of second portion 201B. That is, the thickness of a portion of the gate oxide film where breakdown particularly tends to occur can be increased. Accordingly, MOSFET 500 can have a high breakdown voltage.

Moreover, epitaxial substrate 100 is etched in a side etching manner from the opening of mask 247 (arrow SE in FIG. 11). That is, side wall surface SW of trench TR is recessed by the side etching. As a result, mask 247 remains protruding from side wall surface SW. During the formation of silicon film 90 using mask 247, therefore, silicon film 90 is unlikely to be formed on side wall surface SW since side wall surface SW is located in the shadow of mask 247.

Moreover, the step of forming silicon film 90 is performed using mask 247 (FIG. 12). Thus, the formation of silicon film 90 on the portion covered with mask 247 can be prevented.